

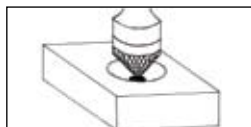
Applications:

- Acute Angle Machining
- Chamfering
- Countersinking



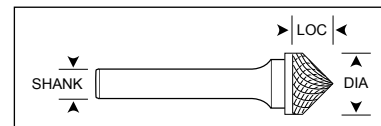
SJ 60° Cone Shape

TOOL	DIA	LOC	SHANK	SINGLE CUT	DOUBLE CUT
SJ-42	1/8	3/32	1/8	310-001160	310-002160
SJ-42 D.E.	1/8	3/32	1/8	310-001160D	310-002160D
SJ-81	3/16	9/64	3/16	310-001168	310-002161
SJ-81 D.E.	3/16	9/64	3/16	310-001168D	
SJ-1	1/4	3/16	1/4	310-001162	310-002162
SJ-1 D.E.	1/4	3/16	1/4	310-001162D	310-002162D
SJ-3	3/8	5/16	1/4	310-001163	310-002163
SJ-5	1/2	7/16	1/4	310-001164	310-002164
SJ-6	5/8	9/16	1/4	310-001165	310-002165
SJ-7	3/4	11/16	1/4	310-001166	310-002166
SJ-9	1	15/16	1/4	310-001167	310-002167



Applications:

- Acute Angle Machining
- Chamfering
- Countersinking



SK 90° Cone Shape

TOOL	DIA	LOC	SHANK	SINGLE CUT	DOUBLE CUT
SK-42	1/8	1/16	1/8	310-001169	310-002169
SK-42 D.E.	1/8	1/16	1/8	310-001169D	310-002169D
SK-81	3/16	3/32	3/16	310-001171	310-002171
SK-81 D.E.	3/16	3/32	3/16	310-001171D	310-002171D
SK-1	1/4	1/8	1/4	310-001172	310-002172C
SK-3	3/8	3/16	1/4	310-001173	310-002173
SK-5	1/2	1/4	1/4	310-001174	310-002174
SK-6	5/8	5/16	1/4	310-001175	310-002175
SK-7	3/4	3/8	1/4	310-001176	310-002176
SK-9	1	1/2	1/4	310-001177C	310-002177

SJ-42 & SK-42 have a 1-1/2" overall length • SJ-1 & SK-1 burr has a 2" overall length
 Diameters of 1/8, 5/32 & 3/16 with 1/4 shanks have a 2" overall length
 All cutting diameters of 5/16" and larger are brazed on a 1-3/4" long hardened steel shank